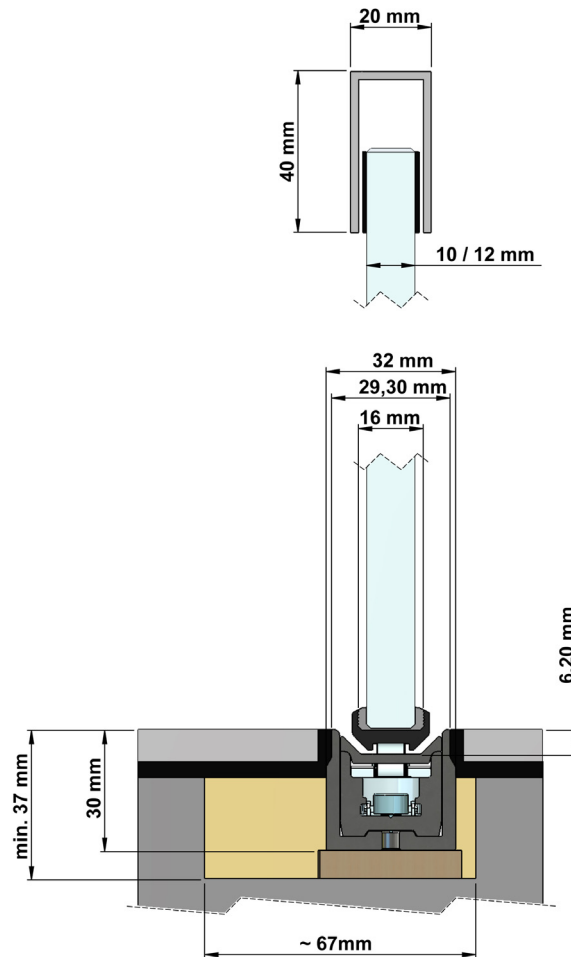


assembly instructions

floor guided roller fitting
astec b.1000

01.03.2010



1. ensure that the supplied parts are complete by checking the packing list.
the floor installation set is supplied preassembled.

2. make sure that tools and work materials are to hand:

- drill
- torx screwdriver T20
- open-ended spanner sw 8
- hex key size 3
- hexagon socket size 4
- filler, e.g. cement, PU adhesive
- underlay material
- silicone

essential: groove must be cut into the floor (approx. 37 x 67 mm)

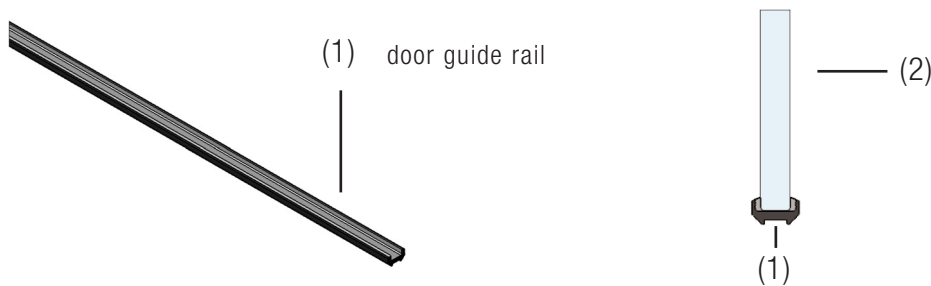
assembly instructions

floor guided roller fitting
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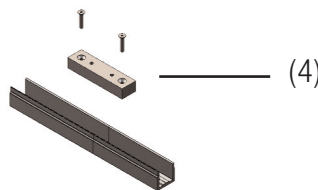
3. affix door guide rail (1) to 10/12 mm glass panel (2)

- clean glass edge (must be free of dust and grease)
- check straightness of glass
 - important: the straightness of the door guide rail must not be affected by a possible deflection of the glass!**
- pull off the protective foil over the layer of adhesive on the door guide rail
- adhere the entire surface of the door guide rail to the full length of the glass edge.
 - important: subsequent removal of the door guide rail is very difficult!**
- fill the gap between glass and door guide rail with silicone

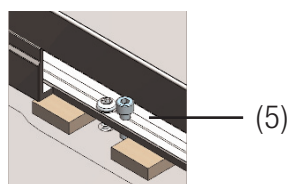


4. install floor track

- if necessary, connect multi-part floor track (3) using connector (4) with countersunk screw M5x20



- position vertically in the groove
- drill holes and insert dowels
- align track using cylinder head screw M5x16 (5). it must be ensured that the horizontal fitting, levelness and straightness of the floor track are guaranteed. the floor track is to be underlaid in the cylinder head screw areas



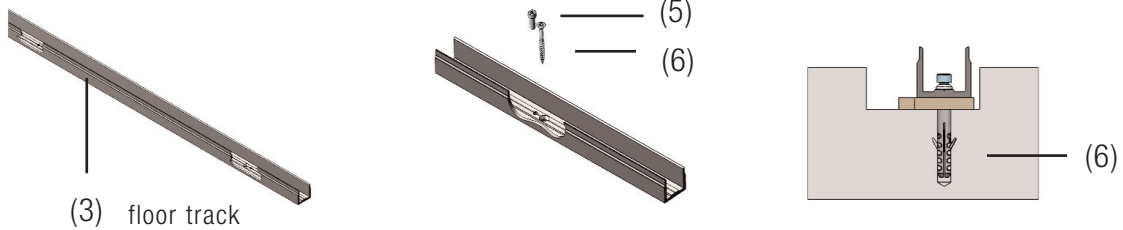
important: track must be levelled most accurately!

assembly instructions

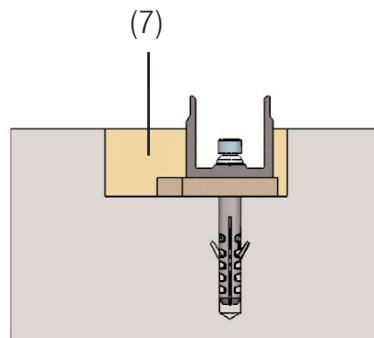
floor guided roller fitting
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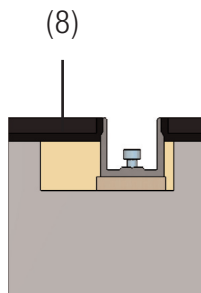
- secure track to floor using half-round screw 5 x 50 TX20 (6)



5. fill space in the groove with filler (7), e.g. cement or PU adhesive

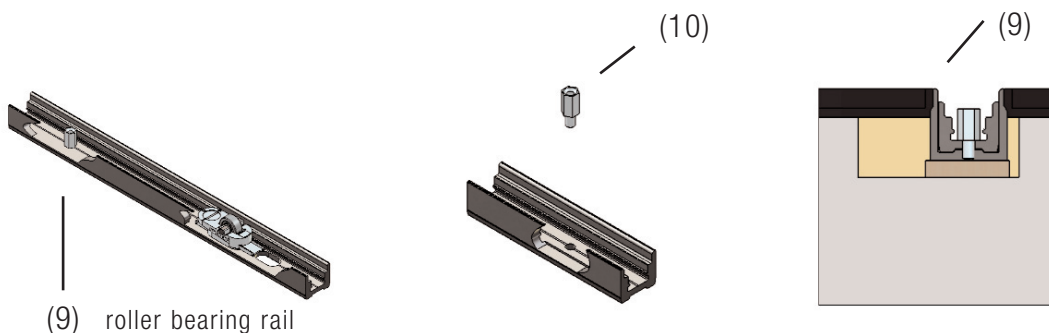


6. install floor covering (8)



7. assemble roller bearing rail (9)

- install rail
- secure rail with hexagon spacer (10)



assembly instructions

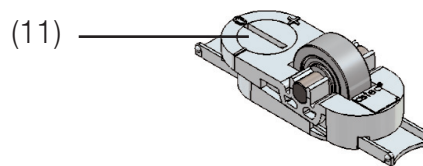
floor guided roller fitting astec b.1000

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8. install door leaf and check running performance.

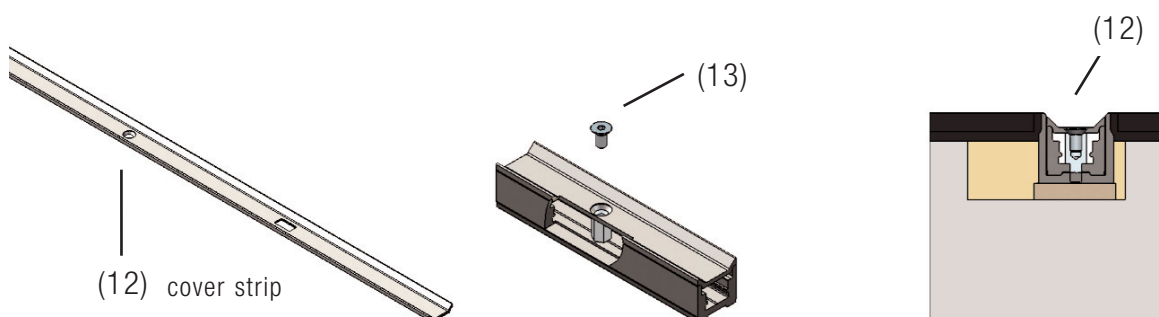
9. if necessary, carry out fine adjustment

- the height of each roller can be adjusted (11)
- adjust using screwdriver



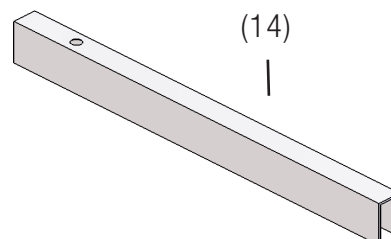
10. assemble cover strip (12)

- install strip (cut into at least two sections)
- secure the strips with countersunk spacer screws M5x10 (13) in the hexagon spacers



11. install ceiling track (14)

- position and align vertically above the floor installation set
- insert end stops in the ceiling track



12. if necessary, mount pull handles/flush pulls

13. clean fittings with soft cloth

care and maintenance recommendations

for floor-guided roller fitting astec b.1000

01.03.2010

the separate profiles of the b.1000 are made of aluminium. all the profiles are anodized after precision cutting and accurate machining.

although anodized aluminium does not corrode under normal atmospheric conditions, regular care is essential to maintain a good, decorative surface as well as to ensure its hygienic properties.

use a commercially available household cleaning agent for regular care and clean the surfaces with a soft cloth. as a general rule, only wipe over with a damp cloth, do not wet-clean. it is imperative to avoid harsh, abrasive cleaning agents and cleaning tools.

the bearings of the rollers are always sealed and lubricated for life. wipe the rollers with a damp cloth at regular intervals. the collection of dust and other air contaminants can form a film. uneven running and possible jamming of the rollers is the result. the floor track should be regularly cleaned with a vacuum cleaner in order to remove coarse dirt in particular. the cover strips are in two sections and can be removed with little effort if required. small stones and coarse dirt on the surface of the floor track should be removed immediately as these can get stuck between the door guide profile and the cover strip. this can lead to annoying scratching noises, surface damage and possible jamming of the doors.

please always use tools that are in good condition to avoid damage to the inner surfaces of the screws. these are namely also a decorative element of the fitting.